



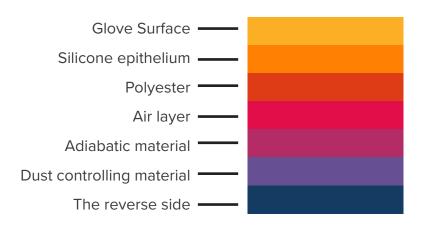
# Silicone Heat Resistant Gloves

**TECHNICAL DATASHEET** 



Made from Special Silicone/Polyester mix, these gloves provide heat protection up to 400°C. They are available in three different lengths: 270mm, 400mm and 550mm.

# COMPOSITION





#### **FEATURES**

- Designed to use in cleanroom and food preparation
- Recommended to be used within -196~200°C (Sustainable up to maximum 400°C)
- Superior elasticity
- Outer waterproof coating to glove
- ISO 4

# **APPLICATIONS**

- Handling food
- Dealing with dry ice
- Dealing with liquid nitrogen
- Working in a Cleanroom
- Working with hot items
- Sterilsation (autoclave)
- Hot water and steam work
- Safety measure

PRODUCT CODE	TYPE	SIZE	LENGTH (mm)	MATERIAL	THICKNESS
602-0324	H200	L	270	Special Silicone/ Polyester	2.95mm (Polymer & Liner)
602-0356	H200-40	L	400		
602-0358	H200-55	L	550		

To request a quotation or for more information, please call **+44 (0)1473 836205** email **info@integritycleanroom.co.uk** or visit **www.integritycleanroom.co.uk** 



# **DIMENSIONS**

#### 602-0324

SIZE	A	В	С	D	E	F
S	270	130	115	70	38	111
L	270	137	127	76	43	130
LL	280	139	127	79	50	139

#### 602-0356

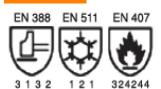
SIZE	А	В	С	D	E	F
L	400	215	132	74	45	131
LL	400	214	139	81	54	145

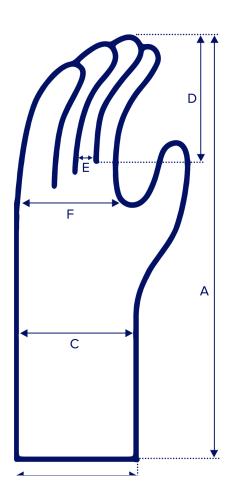
#### 602-0358

SIZE	Α	В	С	D	E	F
L	550	231	137	74	42	131

- C is measuring the position of approximately 20cm from the middle finger destination.
- F shows around the palm of the hand.
- E the thickness of the fingers. Near the centre of the finger.
- B, C, E, the dimensions of the F numerical was flattened to the site.
- May vary with the above dimensions for improvement.
- Unit mm.

# **REMARK**





# LENGTH COMPARISONS



270 mm 400 mm 550 mm

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# **COMBUSTION GAS TEST (JIS K 2541)**

TEST ITEM/SAMPLE NAME	FOR HEAT	LOWER LIMIT
Hydrogen fluoride (HF)	passed	0.1
Hydrogen chloride (HCI)	passed	0.1
Hydrogen bromide(HBr)	passed	0.1
Hydrogen cyanide (HCN)	0.012	0.005
Sulfur oxides (SOx) (SO <sub>2</sub> Conversion)	passed	0.1
Nitrogen oxide (NOx) (NO <sub>2</sub> Conversion)	4.6	0.5

800 is a test to burn at  $\pm$  50°C.

Test request destination: Chemicals Evaluation and Research Institute

Test Date : 16 Oct 2005 ( Unit : mg / g)

### ANALYTICAL TEST

TEST ITEM	PROTECTION AGAINST COLD	FOR HEAT
Material testing	Limit below	Limit below
	passed	passed
	passed	passed
Dissolution test	passed	passed
	passed	passed
	passed (5ppmbelow)	passed (5ppmbelow)

Food, were tested in accordance with the third of the three rubber equipment or containers and packaging of D of the standard criteria of the additives, etc. (1959 Ministry of Health and Welfare Notification No. 370)

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# **DISSOLUTION TEST**

TEST ITEM	FOR HEAT
Bromine ion (Br <sup>-</sup> )	passed
Calcium (Ca)	passed
Chlorine ion (Cl <sup>-</sup> )	0.1
Fluorine ion (F <sup>-</sup> )	passed
Sodium (Na)	0.05
Nitrate ion (NO <sub>3</sub> -)	passed
Phosphate ion (PO <sub>4</sub> <sup>3</sup> -)	passed
Potassium (K)	0.05
Copper (Cu)	passed

Not detected most of the material, it has proven the safety of the gloves .

Test Date: September 28, 2005 (Unit: mg / l)

Test request destination: Chemicals Evaluation and Research Institute

# **IGNITION POINT TEST (ASTM E 659)**

MEASURED TEMPERATURE / SAMPLE NAME	OUTER	INNER
Ignition point (°C)	448	429

Test request destination: Chemicals Evaluation and Research Institute

Test Date : September 20, 2005

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# **BREAKTHROUGH TIME MEASUREMENT TEST(EVOH)**

CAS NO.	SOLVENT NAME	CHEMICAL FORMULA	* ASTM BREAKTHROUGH TIME	INDICATION
7-64-1	※ acetone	CH₃COCH₃	8 hours undetected	0
27522	※ acetonitrile	CH₃CN	8 hours undetected	0
141-78-6	※ Ethyl acetate	CH <sub>3</sub> COOC <sub>2</sub> H <sub>5</sub>	8 hours undetected	0
109-89-7	※ diethylamine	(C <sub>2</sub> H <sub>5</sub> ) <sub>2</sub> NH	8 hours undetected	©
27639	* dichloromethane	CH <sub>2</sub> Cl <sub>2</sub>	8 hours undetected	0
25174	☆ dimethylformamide (DMF)	(CH <sub>3</sub> ) <sub>2</sub> NCHO	8 hours undetected	©
127-18-4	* tetrachlorethylene	CCl <sub>2</sub> =CCl <sub>2</sub>	8 hours undetected	©
109-99-9	★ tetrahydrofuran (THF)	C <sub>4</sub> H <sub>8</sub> O	8 hours undetected	©
108-88-3	* toluene	C <sub>6</sub> H <sub>5</sub> CH <sub>3</sub>	8 hours undetected	©
98-95-3	X nitrobenzene	C <sub>6</sub> H <sub>5</sub> NO <sub>2</sub>	8 hours undetected	©
75-15-0	☆ carbon disulfide	CS <sub>2</sub>	8 hours undetected	©
110-54-3	Ж n- hexane	CH <sub>3</sub> (CH <sub>2</sub> ) <sub>4</sub> CH <sub>3</sub>	8 hours undetected	©
67-56-1		CH₃OH	315 minutes	0
7664-93-9	※ 93.1% sulfuric acid solution	H <sub>2</sub> SO <sub>4</sub>	8 hours undetected	©
1310-73-2	aqueous solution of sodium hydroxide 50%	NaOH	8 hours undetected	0
872-50-4	N- methylpyrrolidone	C <sub>5</sub> H <sub>9</sub> NO	8 hours undetected	©
512-56-1	Trimethyl phosphate	(CH <sub>3</sub> O) <sub>3</sub> PO	8 hours undetected	©
67-63-0	Isopropyl alcohol (IPA)	CH₃CH(OH)CH₃	8 hours undetected	©
95-47-6	0- xylene	C <sub>6</sub> H <sub>4</sub> (CH <sub>3</sub> ) <sub>2</sub>	8 hours undetected	©
78-93-3	Methyl ethyl ketone (MEK)	CH₃COC₂H₅	8 hours undetected	©
79-20-9	Methyl acetate	CH <sub>3</sub> COOCH <sub>3</sub>	8 hours undetected	©
67-66-3	Chloroform	CHCl <sub>3</sub>	8 hours undetected	0
60-29-7	Ethyl ether	C <sub>2</sub> H <sub>5</sub> OC <sub>2</sub> H <sub>5</sub>	8 hours undetected	0
78-83-1	Isobutyl alcohol	(CH <sub>3</sub> ) <sub>2</sub> CHCH <sub>2</sub> OH	8 hours undetected	0

Estimated : 

There is almost no problem even if Used Available Yes

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<sup>\*</sup> ASTM (American Society for Testing and materials American Society for Testing and Materials )

X Mark JIS T8116 defined standard test solution



# BREAKTHROUGH TIME MEASUREMENT TEST (FLUORINE-CONTAINING RUBBER)

CAS NO.	SOLVENT NAME	CHEMICAL FORMULA	* ASTM BREAKTHROUGH TIME	INDICATION
67-64-1	※ acetone	CH₃COCH₃	8 hours undetected	0
27522	acetonitrile	CH <sub>3</sub> CN	8 hours undetected	©
141-78-6	※ Ethyl acetate	CH <sub>3</sub> COOC <sub>2</sub> H <sub>5</sub>	8 hours undetected	©
109-89-7	※ diethylamine	(C <sub>2</sub> H <sub>5</sub> ) <sub>2</sub> NH	8 hours undetected	0
27639	X dichloromethane	CH <sub>2</sub> Cl <sub>2</sub>	8 hours undetected	©
25174		(CH <sub>3</sub> ) <sub>2</sub> NCHO	8 hours undetected	©
127-18-4	tetrachlorethylene	CCl <sub>2</sub> =CCl <sub>2</sub>	8 hours undetected	0
109-99-9		C <sub>4</sub> H <sub>8</sub> O	8 hours undetected	0
108-88-3	X toluene	C <sub>6</sub> H <sub>5</sub> CH <sub>3</sub>	8 hours undetected	0
98-95-3	X nitrobenzene	C <sub>6</sub> H <sub>5</sub> NO <sub>2</sub>	8 hours undetected	0
75-15-0	※ carbon disulfide	CS <sub>2</sub>	8 hours undetected	0
110-54-3	涨 n− hexane	CH <sub>3</sub> (CH <sub>2</sub> ) <sub>4</sub> CH <sub>3</sub>	8 hours undetected	0
67-56-1	methanol	CH₃OH	315 minutes	0
7664-93-9		H <sub>2</sub> SO <sub>4</sub>	8 hours undetected	©
1310-73-2	aqueous solution of sodium hydroxide 50%	NaOH	8 hours undetected	0
872-50-4	N- methylpyrrolidone	C <sub>5</sub> H <sub>9</sub> NO	8 hours undetected	0
512-56-1	Trimethyl phosphate	(CH <sub>3</sub> O) <sub>3</sub> PO	8 hours undetected	0
67-63-0	Isopropyl alcohol (IPA)	CH₃CH(OH)CH₃	8 hours undetected	0
95-47-6	0- xylene	C <sub>6</sub> H <sub>4</sub> (CH <sub>3</sub> ) <sub>2</sub>	8 hours undetected	0
78-93-3	Methyl ethyl ketone (MEK)	CH₃COC₂H₅	8 hours undetected	©
79-20-9	Methyl acetate	CH₃COOCH₃	8 hours undetected	©
67-66-3	Chloroform	CHCl₃	8 hours undetected	©
60-29-7	Ethyl ether	C <sub>2</sub> H <sub>5</sub> OC <sub>2</sub> H <sub>5</sub>	8 hours undetected	©
78-83-1	Isobutyl alcohol	(CH <sub>3</sub> ) <sub>2</sub> CHCH <sub>2</sub> OH	8 hours undetected	©

Estimation: 

Available O Available for short-term work to prevent scattering X Unusable for single use

Test request destination: Chemicals Evaluation and Research Institute

Others examined by our company

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<sup>&</sup>quot;Sulfuric acid 96% solution" "Sodium hydroxide aqueous solution 30%"

<sup>\*</sup> ASTM (American Society for Testing and Materials American Materials Testing Association)